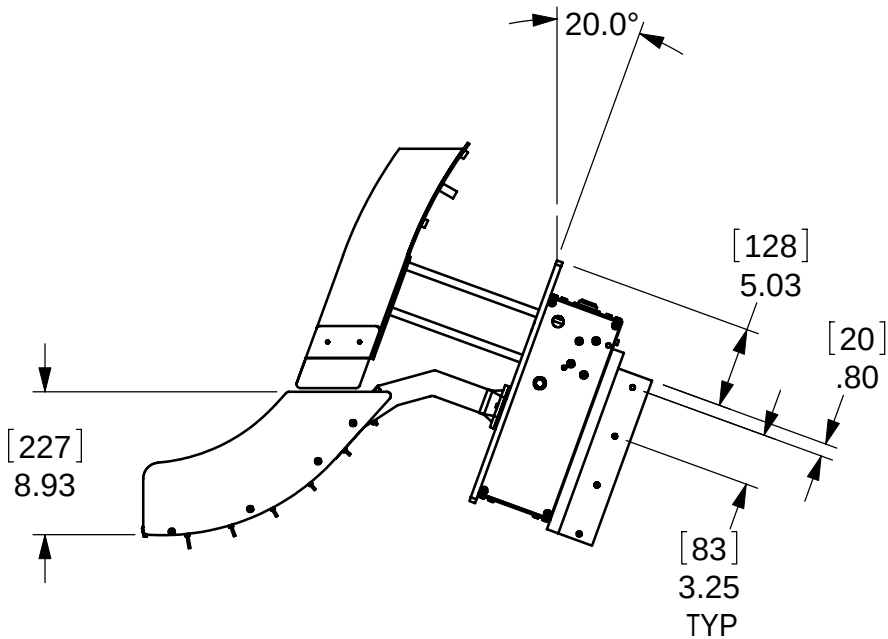
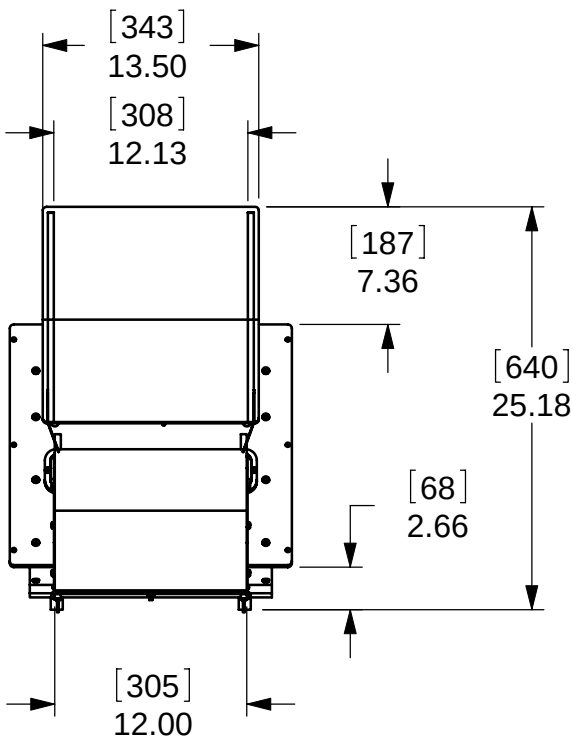
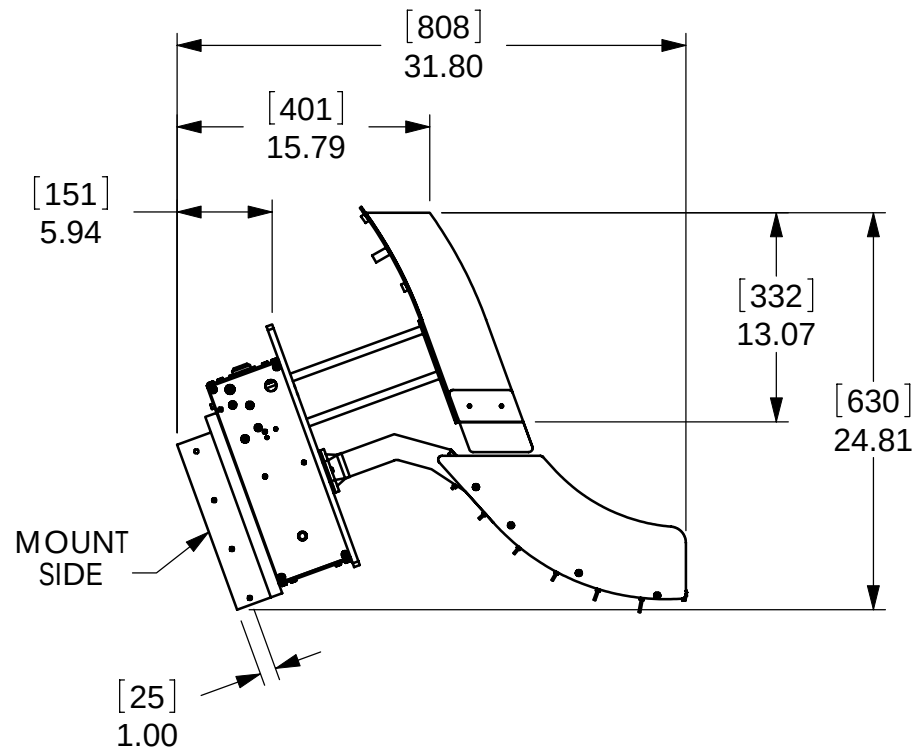
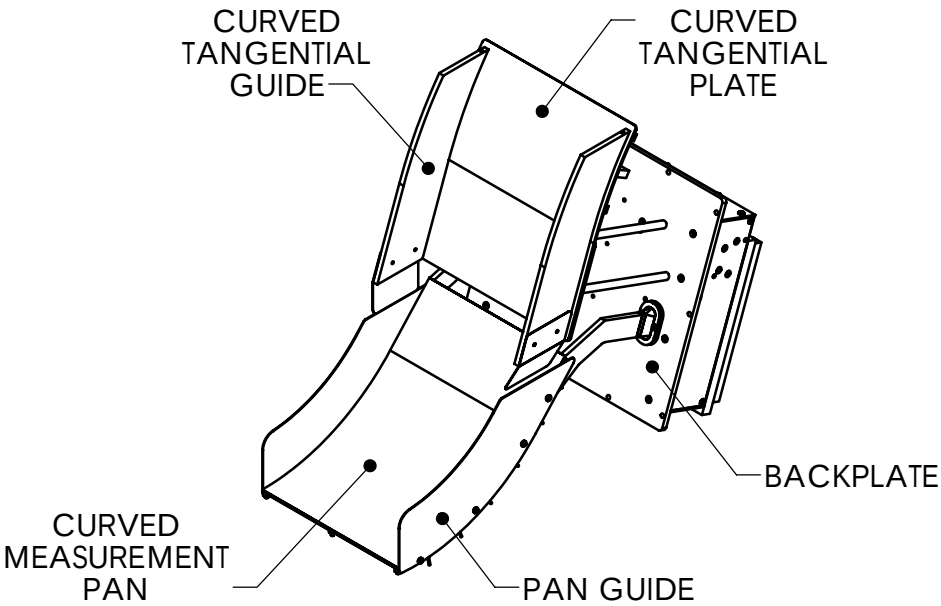
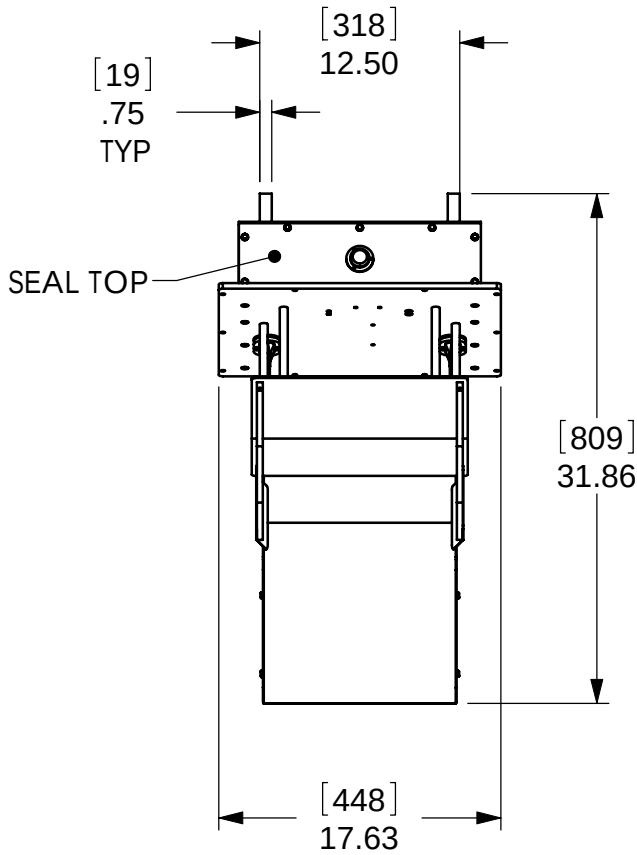


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		APPROVALS	DATE		
		DRAWN TJH	03/26/08		
		CHECKED			
MATERIAL	N/A	ENG CHK		LDM-12 STANDARDIZED DIMENSIONAL DRAWING	
FINISH	N/A	MFG CHK			
DO NOT SCALE DRAWING		PROD CHK		SIZE B	QTY REQD -
				DWG. NO. LDM-12-3VD1	REV. -
				SCALE : 1:12	SHEET 1 OF 1
				CAD FILE: LDM-12-3VD1.drw	

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D

C

B

A

Seal Top

Curved Mearesurement Pan

LDM Curved Tangential Guide

Mount Side

Curved Tangential Plate

LDM Pan Guide

Back Plate

D

C

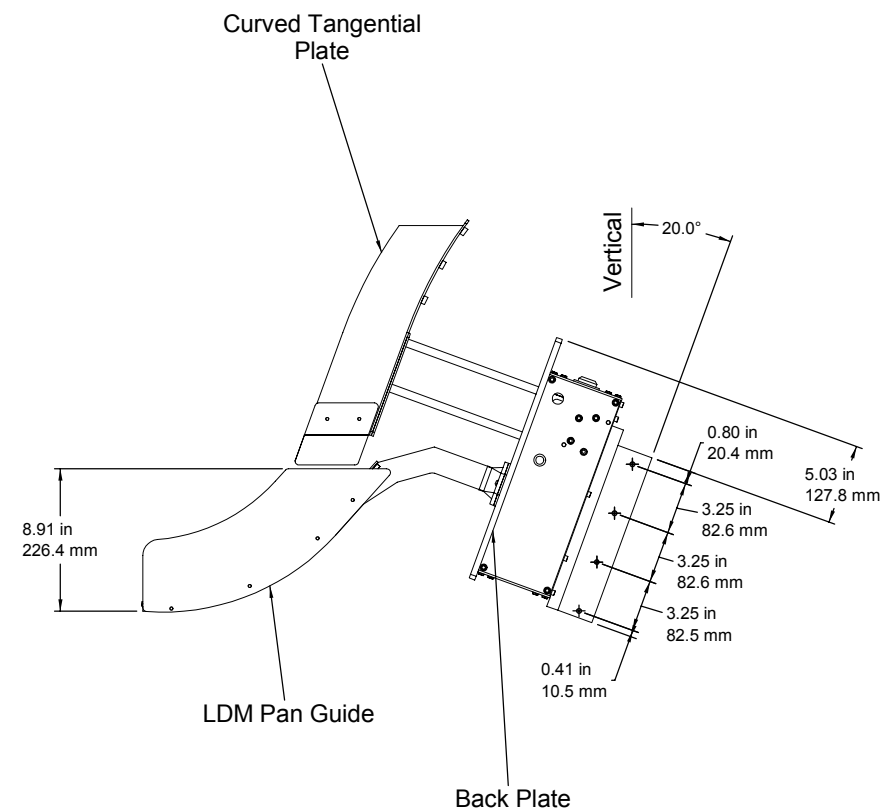
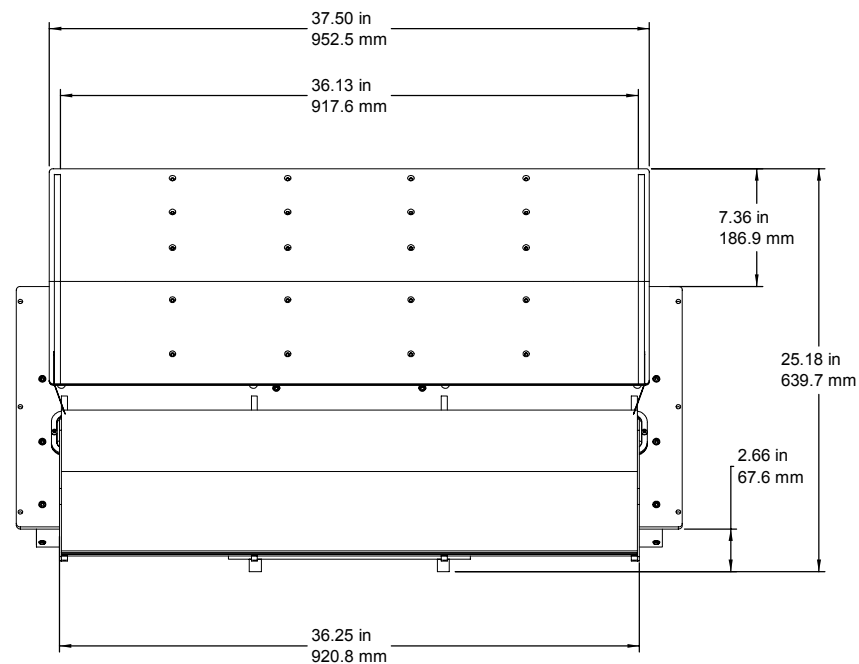
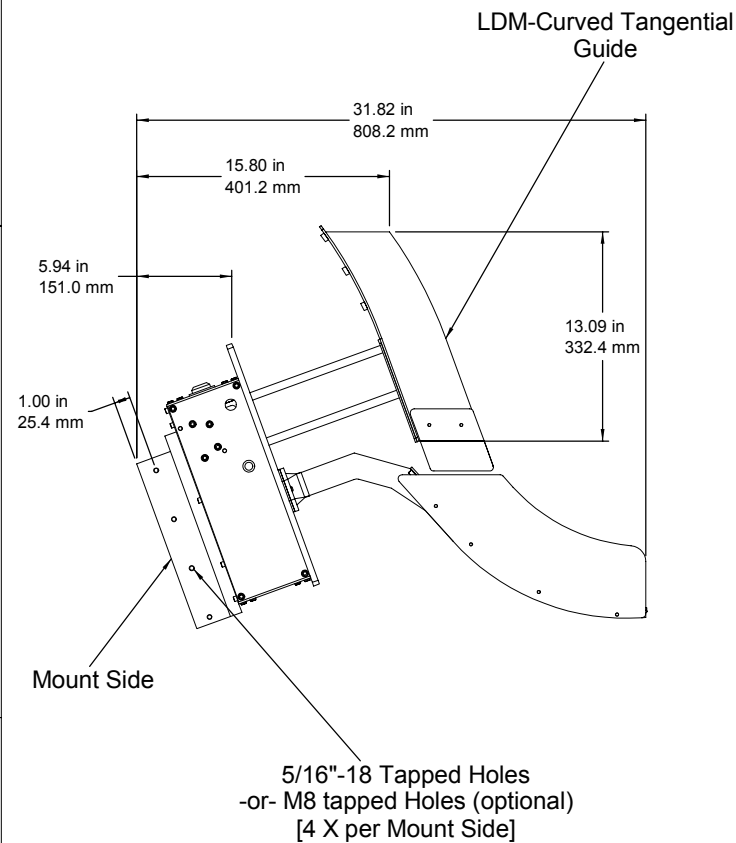
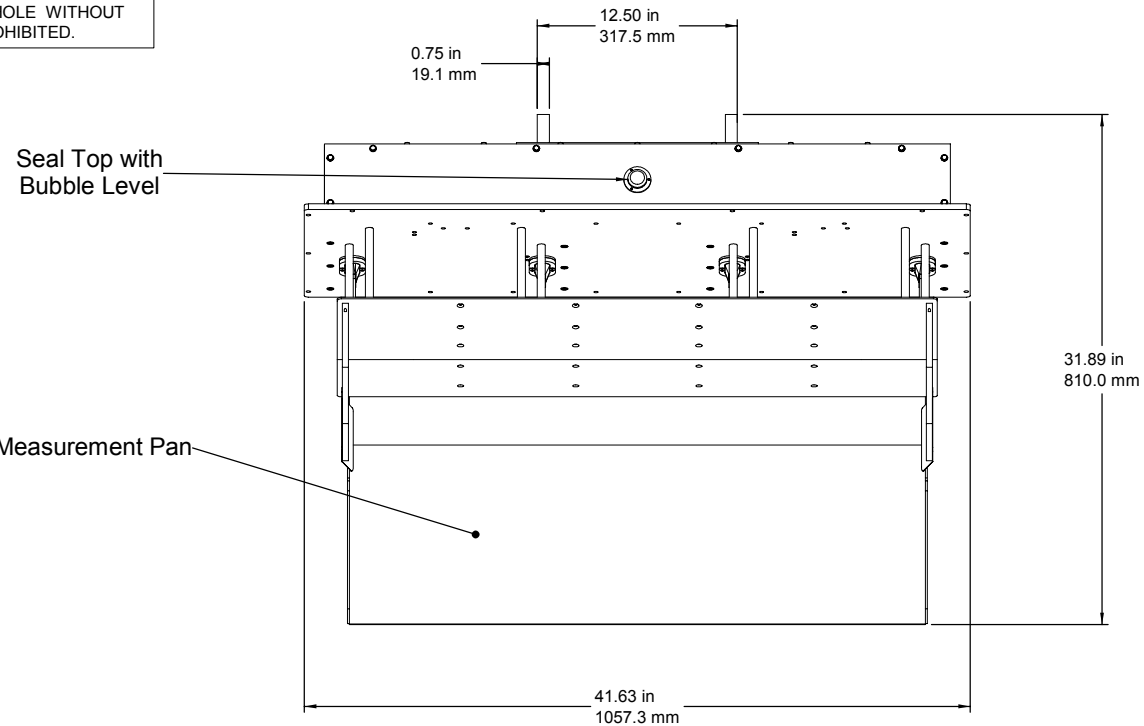
B

A

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		APPROVALS	DATE					
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		CHECKED						N/A
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- GENERAL NOTES:**
- 1. BREAK ALL SHARP EDGES AND CORNERS.**
 - 2. ALL DRILLED, TAPPED, AND BORED HOLES WILL HAVE A .01 X 45% ϕ CHAMFER**
- 3. WELD NOTES:**
- a. ALL WELDS TO BE CONTINUOUS, FULL PENETRATION WELDS.**
 - b. WELDS TO BE FREE OF PIN HOLES, VOIDS GAS OR SLAG POCKETS, AND CRACKS.**
 - c. WELD FINISH TO BE A FINE RIPLE OR A 200 GRIT GRIND AS REQUIRED.**
 - d. WELDS TO BLEND WITH PARTS WITHOUT EXCESSIVE UNDERCUT OR OVERLAP.**

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN IN [MM] TOLERANCES ARE: Decimal : +/- 0.005 [.13] Fractional : +/- 1/32 [.80] Angular : +/- 1/4°	CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		EASTERN INSTRUMENTS  416 Landmark Drive Wilmington, NC 28412	
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DO NOT SCALE DRAWING	PROD CHK		REV. 1 SCALE : 1:12 CAD FILE: LDM-36-3V.igr SHEET 1 of 1	

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REV.	DESCRIPTION	DATE	DRAWN BY

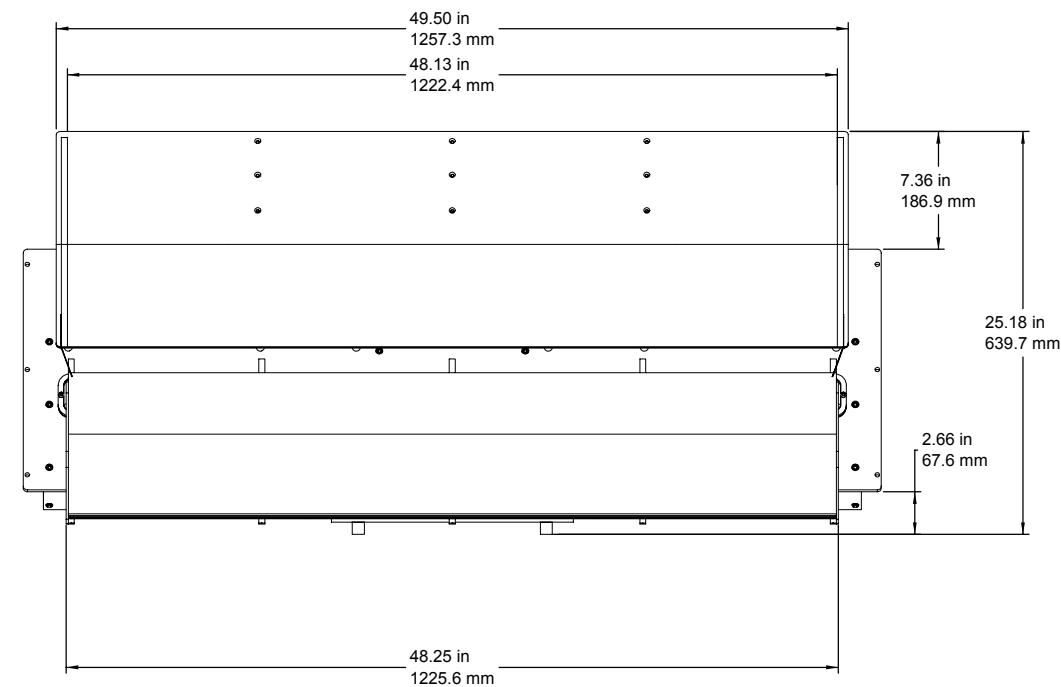
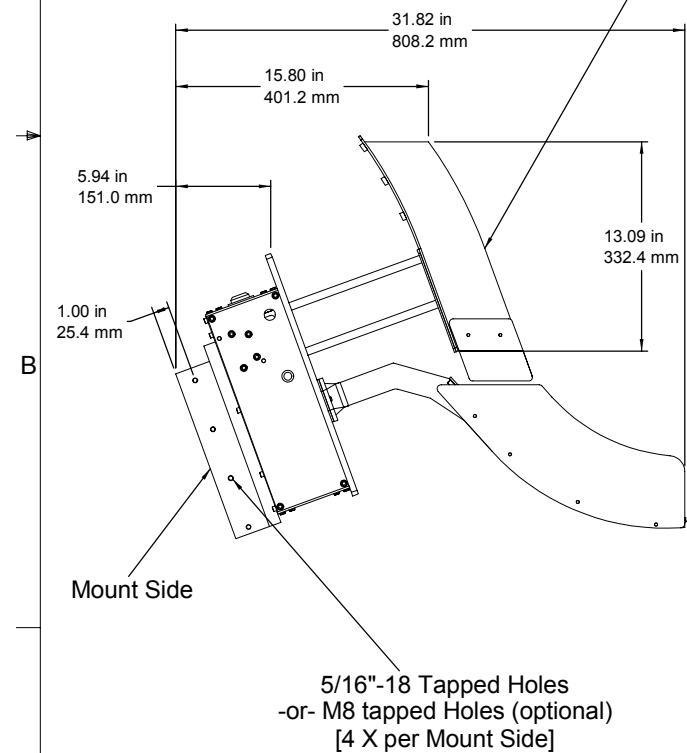


Seal Top with Bubble Level

Curved Measurement Pan-

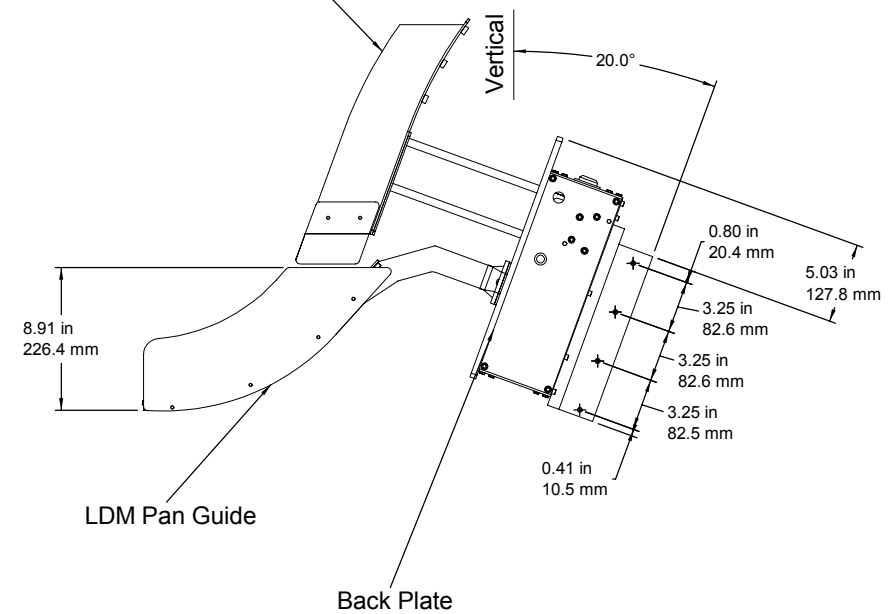
C

LDM-Curved Tangential Guide



GENERAL NOTES:

- 1. BREAK ALL SHARP EDGES AND CORNERS.**
- 2. ALL DRILLED, TAPPED, AND BORED HOLES WILL HAVE A .01 X 45% ϕ CHAMFER**
- 3. WELD NOTES:**
 - a. ALL WELDS TO BE CONTINUOUS, FULL PENETRATION WELDS.**
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN IN [MM] TOLERANCES ARE: Decimal : +/- 0.005 [.13] Fractional : +/- 1/32 [.80] Angular : +/- 1/4°	CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		EASTERN INSTRUMENTS  416 Landmark Drive Wilmington, NC 28412		
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DO NOT SCALE DRAWING	PROD CHK				SCALE : 1:12 CAD FILE: LDM-48-3V.igr SHEET 1 of 1